

MK	QTY	DESCRIPTION	MATERIAL	LENGTH	REMARKS	WT*	REV
1A	8	ELASTOMERIC BEARING	49531.1103.1			21	
1a1	8	1.750" X 11.250"	NATURAL RUBBER	11.250"	110 PSI +/-15% GR. 3	9	
1a2	24	11 GA. X 10.750"	A1011 GR 36	10.750"	PLAIN	4	Α
		*Approx. Gross Wt. Lbs Per Single Unit			4/7/2016 4:19:12 PM		

TOLERANCE TABLE						
DESCRIPTION	TOLERANCE (INCHES U.N.O.)					
ELASTOMERIC BEARING DESIGN THICKNESS ≤ 1.250"	-0, +0.1181					
ELASTOMERIC BEARING DESIGN THICKNESS > 1.250"	-0, +0.2362					
ELASTOMERIC BEARING PLAN DIMENSIONS ≤ 36"	-0, +0.2362					
ELASTOMERIC BEARING PLAN DIMENSIONS > 36"	-0, +0.4724					
THICKNESS OF INDIVIDUAL LAYERS OF ELASTOMER (LAMINATED BEARINGS ONLY) AT ANY POINT WITHIN THE BEARING	±0.1181					
VARIATION FROM A PLANE PARALLEL TO THE THEORETICAL SURFACE (AS DETERMINED BY MEASUREMENTS AT THE EDGE OF THE BEARINGS) (PARALLELISM):						
TOP & BOTTOM	±0.005 RAD					
SIDES	±0.2362					
POSITION OF EXPOSED CONNECTION MEMBERS	±0.1181					
ELASTOMERIC EDGE COVER	-0, +0.1181					
ELASTOMERIC BEARING HOLE OR SLOT SIZE	±0.1181					
ELASTOMERIC BEARING HOLE OR SLOT LOCATION	±0.1181					

## GENERAL NOTES:

- MATERIALS SHALL CONFORM TO STATE OF VERMONT, AGENCY OF TRANSPORTATION STANDARD SPECIFICATIONS FOR CONSTRUCTION, DATED 2011 AND THE LATEST REVISIONS, INCLUDING SUPPLEMENTARY SPECIFICATIONS, CONTRACT PLANS, AND THE SPECIAL PROVISIONS.
- 2. THIS SHOP DRAWING WAS PREPARED IN ACCORDANCE WITH THE CONTRACT PLANS AND SPECIFICATIONS. THE D.S. BROWN COMPANY DOES NOT ACCEPT LIABILITY FOR THE DESIGN OF THE PRODUCTS DETAILED IN THIS SHOP DRAWING.
- 3. THE D.S. BROWN COMPANY TO SUPPLY ONLY THE PARTS SHOWN ON THIS DRAWING.
- 4. ALL BEARINGS SHALL BE ENCASED IN CONCRETE IN THE FIELD. IN CONFORMANCE WITH THE SPECIAL PROVISIONS NO TESTING IS REQUIRED FOR FULLY ENCASED BEARINGS.
- 5. IN ACCORDANCE WITH STATE SPECIFICATIONS, THE FABRICATOR SHALL HAVE THE OPTION TO USE NEOPRENE OR NATURAL RUBBER FOR THE ELASTOMER.
- 6. INTERNAL ALIGNMENT PINS: AFTER FABRICATION, HOLES TO BE FILLED WITH ELASTOMER EQUIVALENT TO THAT USED IN THE MANUFACTURE OF THE PAD.
- 7. WELDING PROCEDURES, IF APPLICABLE, SHALL BE ESTABLISHED BY THE CONTRACTOR TO RESTRICT THE MAXIMUM TEMPERATURE REACHED BY SURFACES IN CONTACT WITH THE ELASTOMER TO 200'F (93'C). TEMPERATURES SHALL BE DETERMINED BY TEMPERATURE INDICATING WAX PENCILS OR OTHER SUITABLE MEANS.

	$\triangle$	SHIM THICKNESS CHANGE		4/7/16	RTP	ECW
	REV.	DESCRIPTION		DATE	DET.	CKD.
		LOCATION — WARDSBORO	[1	ГЕМ	QUANTITY	
7	BRIDGF — 68			-	-	
		PROJECT — BRF 013-1(15)			-	
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EV. DESCRIPTION					DATE	DET.   CKD.
LOCATION — WARDSBORO				ITI	EM	QUANTITY
BRIDGF — 68					-	-
PROJECT — BRF 013-1(15)					-	-
TROOLET — BRI 010 1(10)				-	-	_
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CUSTOMER — RENAUD BROTHERS				-	-	-
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ESCRPTION: VERSIFLEX ELASTOMERIC BEARING	N.T.S.	RAWN BY: RTP		ECW	date: 3/23/2016	BRIDGE SHEET:
WINDHAM CO., VT	PROJECT NUMBER 4953	31		103	RELEASE 1	SHEET 01